AMENDMENTS TO THE CLAIMS, COMPLETE LISTING OF CLAIMS IN ASCENDING ORDER WITH STATUS INDICATOR

Docket No.: APA-0220

Please amend the following claims as indicated.

1 (Previously Presented) A scribe method for forming a plurality of scribe lines in directions intersecting with one another in a surface of a brittle material substrate, said method comprising

forming at least one scribe line in a first direction by a scribe means to generate a highpenetration vertical crack in the first direction in the brittle material substrate, and

forming at least one scribe line in a second direction by said scribe means to generate a high-penetration vertical crack in the second direction in the brittle material substrate,

wherein said at least one scribe line in the second direction intersects with said at least one scribe line of the first direction.

wherein the formation of the intersection between the scribe line in the second direction and the scribe line of the first direction occurs without the scribe means being pressed against an existing scribe line in the brittle material substrate, and

wherein, in the formation of at least one scribe line in a second direction, the scribe means presses against the brittle material substrate at a scribe start position and a scribe stop position which are set at a distance of 0.5 to 0.7 mm from the scribe line of the first direction.

2. (Canceled).

3. (Withdrawn) A scribe method for a brittle material substrate, in which a plurality of scribe lines intersecting with one another are formed in a surface of the brittle material substrate,

wherein, when sequentially forming in the surface of the brittle material substrate at least one scribe line of a first direction and at least one scribe line of a second direction intersecting with the at least one scribe line of the first direction with a scribe means generating a high-penetration

vertical crack in the brittle material substrate by applying impacts of a short period to the point on the surface of the brittle material substrate, the relation between a load P1 that is applied to the scribe means while forming the at least one scribe line in the first direction and a load P2 that is applied to the scribe means while forming the at least one scribe line in the second direction is set to P1> P2.

Docket No.: APA-0220

- 4. (Withdrawn) A scribe apparatus for carrying out the scribe method according to claim 3, the scribe apparatus comprising:
- a scribe means generating a high-penetration vertical crack in the brittle material substrate by applying impacts of a short period to the point on the surface of the brittle material substrate; and
- a load control means for controlling a load applied to the scribe means such that the relation between the load P1 that is applied to the scribe means while forming the at least one scribe line in the first direction and the load P2 that is applied to the scribe means while forming the at least one scribe line in the second direction is P1 > P2.
- 5. (Previously Presented) The scribe method according to claim 1, wherein the scribe means generates the high-penetration vertical crack by applying impacts of a short period to the point on the surface of the brittle material substrate.
- 6. (Withdrawn) The scribe method according to claim 5, wherein the scribe means comprises a cutter having a plurality of protrusions formed by a plurality of grooves.
- 7. (Withdrawn) The scribe method according to claim 6, wherein the grooves comprise a shape selected from the group consisting of U-shape, V-shape, sawtooth shape, and rectangular shape.
- 8. (Previously Presented) The scribe method according to claim 1, wherein the scribe means presses against the brittle material substrate at the scribe start position or the scribe stop

Application No. 10/532,023

position at a location which is within an advance distance of the vertical crack and which is distant

from the existing scribe line.

9. (Previously Presented) The scribe method according to claim 1, wherein the scribe

Docket No.: APA-0220

means does not press against the existing scribe line in the brittle material substrate in a vicinity

around the existing scribe line.

10. (Previously Presented) The scribe method according to claim 9, wherein the vicinity

around the existing scribe line comprises a distance of 0.5 to 0.7 mm on either side of the existing

scribe line.

11. (Withdrawn) The scribe apparatus according to claim 2, wherein the scribe means

comprises a cutter having a plurality of protrusions formed by a plurality of grooves.

12. (Withdrawn) The scribe apparatus according to claim 11, wherein the grooves

comprise a shape selected from the group consisting of U-shape, V-shape, sawtooth shape, and

rectangular shape.

13. (Canceled).

14. (Canceled).

15. (Canceled).

4